

Quality Assurance and Regulatory Affairs
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July 27, 2020

UN/DOT Design Type Certification

Report No:	S-1315-AL-200725	Test Type:	Periodic Retest
Test Date:	July 25, 2020	Expiration Date:	July 25, 2021
Test Facility:	Greif Packaging LLC 4300 West 130th St. Alsip, IL 60803	Manufacturing Plant:	Alsip Sd

Attached are our laboratory test result sheets of the UN/DOT Performance Test on the steel drums that were conducted at the above test facility location.

These sample containers, that were made with the proper components, passed the required tests for the following UN Marking(s):

1A1/X1.8/300 1A1/Y1.8/300 1A1/Z1.8/300

Thank you and best regards.

A handwritten signature in black ink, appearing to read "P. Zamperin", written over a horizontal line.

Phil Zamperin
Director, Quality Assurance and Regulatory Affairs

This test report is the property of Greif. The know-how, methods and techniques disclosed in this report are confidential information which can only be used by those persons with specific written authorization from Greif.

**Quality Assurance and Regulatory Affairs
United Nations/IMO/DOT
Performance Test**



DESIGN TYPE Details

Report No: S-1315-AL-200725
Date Tested: July 25, 2020
Qualification Date: August 29, 2019
Drum Style: TH
Drum Type: Steel Tight Head
UN Certified Marking(s):



1A1/X1.8/300



1A1/Y1.8/300



1A1/Z1.8/300

Diameter: 18.25 inches
Overall Height: 32.9375 inches
Tare Weight: 27.6 lbs
Gallon Capacity: 30 - 35 gal
Steel (T/B/B): 1.2 / .9 / 1.2
Hoops / Corrugations: 2 Hoops
Necked-In Top: No
Necked-In Bottom: No
Tapered: No
Bag/Tubing/Liner Mil: None
Seal Top: N/A
Composite Bottle: None
Agitator: No
Chime Bands: No
Cover Gasket: None

Additional components - see next page

Drum Construction:

Shell body is formed with longitudinally welded side seam, bottom end is mechanically seamed as indicated to lock bottom and shell together. Top end is mechanically seamed as indicated, or rolled outward to form a curl that allows for the attachment of a cover and locking ring. When top is removable, the cover has a sealing gasket inserted in the channel around the periphery of the cover. The cover is fixed with a locking band. Body or cover may contain fittings that are mechanically inserted as described in this report.





DESIGN TYPE Details - Additional Components

Report No: S-1315-AL-200725

Date Tested: July 25, 2020

UN Certified Marking(s):  1A1/X1.8/300

 1A1/Y1.8/300

 1A1/Z1.8/300

The following components have undergone DOT qualification testing as described in the Original Design Type Result Sheet using the same conditions and procedures, and meet the requirements of §178.601(g)(5):

FITTINGS

<u>Manufacturer</u>	<u>Size</u>	<u>Flange Material</u>	<u>Plug Material</u>	<u>Plug Gasket</u>	<u>Location</u>
Rieke, Tri-Sure	2"	Steel	Nylon	Poly Gasket	Head
Rieke, Tri-Sure	2"	Steel	Steel	Poly Gasket	Head
Rieke, Tri-Sure	3/4"	Steel	Nylon	Poly Gasket	Head
Rieke, Tri-Sure	3/4"	Steel	Steel	Poly Gasket	Head

Notes:

1. Elastomer gaskets include EPDM, BUNA and Viton. All other gasket materials should be denoted in the tested design. For specific plug gasket and torque instructions, please refer to your product specific closure instruction on the packing slip.
2. See attached closure notification for torque values for applicable rings on test drum.
3. If torques for components are not included on the attached closure, the components were supplied by the customer for testing. Proper closure of the unit is the responsibility of the shipper.

**Quality Assurance and Regulatory Affairs
United Nations/IMO/DOT
Performance Test**



RETEST DESIGN TYPE RESULT SHEET

Report No: S-1315-AL-200725
Date Tested: July 25, 2020
Qualification Date: August 29, 2019
Drum Style: Steel Tight Head
UN Certified Marking(s):



1A1/X1.8/300



1A1/Y1.8/300



1A1/Z1.8/300

Maximum Capacity:	138.8 Litres	36.6 Gallons
Capacity Range:	113.7 - 132.7 Litres	30 - 35 Gallons
Test Mass - Gross with water:	148.6 KG	327.6 Lbs
Tare:	12.7 KG	28.1 Lbs
Net:	135.9 KG	299.5 Lbs

Static Compression Test (49 CFR 178.606)

Package Preparation: Fill to 98% minimum capacity with water
Conditioning: Ambient

Total Mass:	669 KG (2.6 Units x KG each)
Duration:	24 Hours
Results:	3 Units Passed

Drop Test (49 CFR 178.603)

Package Preparation: Fill 98% minimum capacity with water
Conditioning: Ambient

Drop Height:	2.7 Metres / 106.3 Inches
Diagonal @ top chime and largest fitting:	3 Units Passed
Diagonal @ bottom chime and weld seam:	3 Units Passed

Vibration Test (49 CFR 178.608)

Capable of withstanding, without rupture or leakage, the vibration test procedure In 49 CFR 178.608.

Leakproofness Test (49 CFR 178.604)

Package Preparation: Drum are to be empty for the duration of the test
Conditioning: Ambient

Air Pressure Applied:	30 kPa / 4 psi
Duration:	5 Minutes
Results:	3 Units Passed

Hydraulic (Hydrostatic) Test (49 CFR 178.605)

Package Preparation: Brim full and purged of air
Conditioning: Ambient

Internal (Hydraulic) Pressure:	300 kPa
Duration:	5 Minutes
Results:	3 Units Passed

TEST RESULTS CERTIFIED BY:

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Phil Zamperin
Director, Quality Assurance and Regulatory Affairs

***** CLOSURE NOTIFICATION *****

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this is your notification of the closing method used for the the containers sold to you.

These instructions for closure are based upon the closure methods used to enable these containers to pass the United Nations test requirements as outlined by the UN marking on the package. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested. To be UN certified, this drum must be closed with the same plugs used for certification. If the drum is purchased without these parts, contact the supplying Greif plant for the correct components.

Your product may adversely affect container materials, bung threads or closing devices. Product compatibility with the container is the shipper's responsibility.

The closure recommendations do not take into account any hazards present at your facility, or the handling, filling or shipping of your product.

Any container used for packaging hazardous materials should be inspected before filling and shipment. Containers with obvious damage or deterioration should not be filled or shipped.

Plug Closing Instructions:

- 1) Place the plugs into the appropriate bung.
- 2) Turn the plug gently clockwise, making sure that the plug is entering the bung properly.
- 3) Using a torque wrench, tighten the plug according to the manufacturer's recommended torque below.

Drums with plugs closed in this manner have met the UN performance requirement as specified in the container markings.

August 22, 2018 - rev.0

For Item # DRST01988NA20001

Plugs

Tri-Sure 3/4" Steel with Poly Irradiated	11 to 18	ft-lbs
Tri-Sure 2" Steel with Poly Irradiated	15 to 22	ft-lbs
Tri-Sure 2" Nylon with Poly Irradiated	15 to 22	ft-lbs
Tri-Sure 3/4" Nylon with Poly Irradiated	8 to 11	ft-lbs