

UN-DESIGN CERTIFICATION/ PERIODIC RETEST

File Number # **1-19**

Original File# **26-07**

This is to certify that the packaging: **055C-00UL1**

TYPE: **55 Gallon L-1 TH**

PACKING GROUP II

Product Description								
Product Description			Height	Diameter	Product Weight (kg)			
55 Gallon L-1 TH			min.(± 6mm)	max.(± 6mm)				
Wall Thickness (±0.7mm)			889	584	Total Product Weight 9.78			
average	min.	max.			Body	9.75	Lid	N/A
4.0	2.2	6.4			Plugs	0.03	Ring	N/A
Closure Part #			Gasket Part #	Gasket Composition	Torque (ft.lbs.)			
Plug 1	81630001	81400008	EPDM		25	2" HDPE American Buttress		
Plug 2	81630002	81400014	EPDM		25	2" HDPE NPS Plug		

Process - Blow Molding								
Resin Specifications								
Resin		Supplier		Part #	HLM1		Density	
L99(80100001)		Nova Chemicals		HB-W555-A	Value	Range	Value	Range
Color #	L84(80200011)	Color wt%	<1%		4.8	4.5 - 6.5	0.956	0.952 - 0.956

UN CODE: 1H1

UN MARKING:



1H1/Y1.9/100/YR/USA/MXXXX

Manufacturer MAUSER USA,LLC:

M4232 Addison M4235 Woodlands M4602 Rancho Cucamonga

M4895-M5445 East Brunswick M5123 Charlotte

Product Image



Tested to the following: 49 CFR § 178.601(c)(2)

DROP TEST: (§178.603) From a height of **1.9 m (6.2 ft)** with six 6" samples at -18°C.

Test Liquid: 50% aqueous Propylene Glycol s.g. 1.05 ±0.02. Test Solid: sodium bicarbonate <0.05 mm+ HDPE < 3mm

*3 samples dropped on weakest diagonal orientation and 3 samples flat dropped along the parting seam

RESULTS: **PASS**

LEAK TEST: (178.604)(d) Packaging **group II** test pressure **of 20 kPa** for 5 min on 3 samples

RESULTS: **PASS**

HYDROSTATIC TEST: (178.605) Using a pressure of > **100 kPa (14.50 psi)** for 30 minutes on 3 samples

RESULTS: **PASS**

STACK TEST: (178.606)(c)(2)(ii) Applied a preload of 50 lbs. Compression speed of 0.5 ±0.25 inches per minute.

RESULTS: **PASS** DOT min. **1513 Kg** Force Applied

Sample #	Applied Load Kg	Deflection In.
10	1515	0.4782
11	1515	0.4882
12	1515	0.4550

VIBRATION TEST: (178.608) Simulated transport vibration for 1 hour on 3 samples **N/A** Hz

RESULTS: **N/A**

CAPACITY: 223.46 Liters

OVERFLOW: 223.69 Liters

TIP OVER TEST (OH): N/A

Signature	Date	Signature	Date
<i>Darwin Wickes</i>	1/1/2019	<i>Tatiana Simdeeva</i>	1/1/2019
Title	Manager-Technical Services	Title	Manager-Regulatory & Testing

EXPIRATION DATE: 1/1/2020