



## Safety Data Sheet

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|------------------------|-----------|-------------------------|----------|
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### Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black

### ID Number(s):

62-3266-1430-2, 62-3266-1435-1, 62-3266-3530-7, 62-3266-3830-1

### Recommended use

Structural adhesive

### Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Industrial Adhesives and Tapes Division |
| <b>ADDRESS:</b>      | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b>    | 1-888-3M HELPS (1-888-364-3577)         |

### Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

**This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet (SDS), Article Information Sheet (AIS), or Article Information Letter (AIL) for each of these components is included. Please do not separate the component documents from this cover page. The document numbers for components of this product are:**

11-1418-0, 19-0425-9

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|                        |           |                         |          |
|------------------------|-----------|-------------------------|----------|
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| <b>Issue Date:</b>     | 04/21/15  | <b>Supersedes Date:</b> | 04/16/15 |

### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black, Part A

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

|                      |   |
|----------------------|---|
| <b>MANUFACTURER:</b> | 3M                                      |
| <b>DIVISION:</b>     | Industrial Adhesives and Tapes Division |
| <b>ADDRESS:</b>      | 3M Center, St. Paul, MN 55144-1000, USA |
| <b>Telephone:</b>    | 1-888-3M HELPS (1-888-364-3577)         |

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Acute Toxicity (dermal): Category 3.  
Acute Toxicity (oral): Category 4.  
Acute Toxicity (inhalation): Category 4.  
Serious Eye Damage/Irritation: Category 2A.  
Skin Corrosion/Irritation: Category 2.  
Reproductive Toxicity: Category 2.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Skull and crossbones | Exclamation mark | Health Hazard |

##### Pictograms

**Hazard Statements**

Toxic in contact with skin.  
 Harmful if swallowed.  
 Causes serious eye irritation.  
 Causes skin irritation.  
 Harmful if inhaled.  
 Suspected of damaging fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Avoid breathing dust/fume/gas/mist/vapors/spray.  
 Avoid breathing vapors.  
 Use only outdoors or in a well-ventilated area.  
 Wear protective gloves, protective clothing, and eye/face protection.  
 Do not eat, drink or smoke when using this product.  
 Wash thoroughly after handling.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 If eye irritation persists: Get medical advice/attention.  
 IF ON SKIN: Wash with plenty of soap and water.  
 If skin irritation occurs: Get medical advice/attention.  
 Take off immediately all contaminated clothing and wash it before reuse.  
 Rinse mouth.  
 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.  
 IF exposed or concerned: Get medical advice/attention.  
 Call a POISON CENTER or doctor/physician if you feel unwell.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

None.

3% of the mixture consists of ingredients of unknown acute oral toxicity.

3% of the mixture consists of ingredients of unknown acute dermal toxicity.

60% of the mixture consists of ingredients of unknown acute inhalation toxicity.

## SECTION 3: Composition/information on ingredients

| Ingredient | C.A.S. No. | % by Wt |
|------------|------------|---------|
|------------|------------|---------|

|  |            |                        |
|--|------------|------------------------|
| 4-Nonylphenol, branched with isomers       | 84852-15-3 | 40 - 60 Trade Secret * |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | 6864-37-5  | 15 - 40 Trade Secret * |
| Benzyl Alcohol                             | 100-51-6   | 1 - 10 Trade Secret *  |

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing. Get medical attention. Wash clothing before reuse.

#### Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

#### Substance

Amine Compounds  
Carbon monoxide  
Carbon dioxide  
Oxides of Nitrogen  
Toxic Vapor, Gas, Particulate

#### Condition

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

### 5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation

to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

## 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

## 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a metal container approved for use in transportation by appropriate authorities. The container must be lined with polyethylene plastic or contain a plastic drum liner made of polyethylene. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

# SECTION 7: Handling and storage

## 7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

## 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

# SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient     | C.A.S. No. | Agency | Limit type             | Additional Comments |
|----------------|------------|--------|------------------------|---------------------|
| Benzyl Alcohol | 100-51-6   | AIHA   | TWA:44.2 mg/m3(10 ppm) |                     |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

## 8.2. Exposure controls

### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

### 8.2.2. Personal protective equipment (PPE)

#### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face

protection(s) are recommended:  
Indirect Vented Goggles

### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended: Polymer laminate

### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

|  |  |
|--|--|
| <b>General Physical Form:</b>                  | Liquid   |
| <b>Odor, Color, Grade:</b>                     | clear, very mild pungent odor.   |
| <b>Odor threshold</b>                          | <i>No Data Available</i>   |
| <b>pH</b>                                      | <i>Not Applicable</i>  |
| <b>Melting point</b>                           | <i>No Data Available</i>   |
| <b>Boiling Point</b>                           | 401 °F [ <i>Details:</i> CONDITIONS: @ 760mm Hg (benzyl alcohol)]  |
| <b>Flash Point</b>                             | > 240 °F [ <i>Test Method:</i> Closed Cup]   |
| <b>Evaporation rate</b>                        | <i>No Data Available</i>   |
| <b>Flammability (solid, gas)</b>               | Not Applicable   |
| <b>Flammable Limits(LEL)</b>                   | <i>No Data Available</i>   |
| <b>Flammable Limits(UEL)</b>                   | <i>No Data Available</i>   |
| <b>Vapor Pressure</b>                          | 0.1 mmHg [ <i>Details:</i> CONDITIONS: @ 86F (30C); 13.3mm Hg @ 212F (100C).]                                  |
| <b>Vapor Density</b>                           | 3.72 [ <i>Ref Std:</i> AIR=1]  |
| <b>Density</b>                                 | 1.0 g/ml   |
| <b>Specific Gravity</b>                        | 1.0 [ <i>Ref Std:</i> WATER=1]   |
| <b>Solubility in Water</b>                     | Slight (less than 10%)   |
| <b>Solubility- non-water</b>                   | <i>No Data Available</i>   |
| <b>Partition coefficient: n-octanol/ water</b> | <i>No Data Available</i>   |
| <b>Autoignition temperature</b>                | <i>No Data Available</i>   |
| <b>Decomposition temperature</b>               | <i>No Data Available</i>   |
| <b>Viscosity</b>                               | 12,000 - 15,000 centipoise [ <i>Details:</i> CONDITIONS: (@ Room Temperature)]                                 |
| <b>Hazardous Air Pollutants</b>                | >=0 % weight [ <i>Test Method:</i> Calculated]   |
| <b>VOC Less H2O &amp; Exempt Solvents</b>      | <= 10 g/l [ <i>Test Method:</i> tested per EPA method 24] [ <i>Details:</i> when used as intended with Part B] |
| <b>VOC Less H2O &amp; Exempt Solvents</b>      | <= 1 % [ <i>Test Method:</i> tested per EPA method 24] [ <i>Details:</i> when used as intended with Part B]    |
| <b>VOC Less H2O &amp; Exempt Solvents</b>      | <= 90 g/l [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> as supplied]                   |

## SECTION 10: Stability and reactivity

#### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

#### 10.2. Chemical stability

Stable.

#### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

#### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

#### 10.5. Incompatible materials

Strong acids

Strong oxidizing agents

#### 10.6. Hazardous decomposition products

| <u>Substance</u> | <u>Condition</u> |
|------------------|------------------|
| None known.      |                  |

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

#### 11.1. Information on Toxicological effects

##### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

##### Inhalation:

Harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

##### Skin Contact:

Toxic in contact with skin. Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

##### Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

##### Ingestion:

Harmful if swallowed. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.



**Additional Health Effects:****Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name                                       | Route                          | Species | Value   |
|--|--------------------------------|---------|---|
| Overall product                            | Dermal                         |         | No data available; calculated ATE 200 - 1,000 mg/kg |
| Overall product                            | Inhalation-Dust/Mist(4 hr)     |         | No data available; calculated ATE 1 - 5 mg/l        |
| Overall product                            | Ingestion                      |         | No data available; calculated ATE 300 - 2,000 mg/kg |
| 4-Nonylphenol, branched with isomers       | Dermal                         | Rabbit  | LD50 > 2,000 mg/kg                                  |
| 4-Nonylphenol, branched with isomers       | Ingestion                      | Rat     | LD50 1,531 mg/kg                                    |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Dermal                         | Rabbit  | LD50 > 200 mg/kg                                    |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Inhalation-Dust/Mist (4 hours) | Rat     | LC50 0.42 mg/l                                      |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Ingestion                      | Rat     | LD50 > 320 mg/kg                                    |
| Benzyl Alcohol                             | Inhalation-Dust/Mist (4 hours) | Rat     | LC50 8.8 mg/l                                       |
| Benzyl Alcohol                             | Ingestion                      | Rat     | LD50 1,230 mg/kg                                    |

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

| Name                                       | Species                 | Value         |
|--|-------------------------|---------------|
| Overall product                            | In vitro data           | Irritant      |
| 4-Nonylphenol, branched with isomers       | Rabbit                  | Corrosive     |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Rabbit                  | Corrosive     |
| Benzyl Alcohol                             | Multiple animal species | Mild irritant |

**Serious Eye Damage/Irritation**

| Name                                       | Species                | Value           |
|--|------------------------|-----------------|
| Overall product                            | similar health hazards | Severe irritant |
| 4-Nonylphenol, branched with isomers       | Rabbit                 | Corrosive       |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Rabbit                 | Corrosive       |
| Benzyl Alcohol                             | Rabbit                 | Severe irritant |

**Skin Sensitization**

| Name                                       | Species          | Value  |
|--|------------------|--|
| 4-Nonylphenol, branched with isomers       | Guinea pig       | Not sensitizing  |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Guinea pig       | Not sensitizing  |
| Benzyl Alcohol                             | Human and animal | Some positive data exist, but the data are not sufficient for classification |

**Respiratory Sensitization**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Germ Cell Mutagenicity**

| Name                                       | Route    | Value  |
|--|----------|--|
| 4-Nonylphenol, branched with isomers       | In Vitro | Not mutagenic  |
| 4-Nonylphenol, branched with isomers       | In vivo  | Not mutagenic  |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | In Vitro | Not mutagenic  |
| Benzyl Alcohol                             | In vivo  | Not mutagenic  |
| Benzyl Alcohol                             | In Vitro | Some positive data exist, but the data are not sufficient for classification |

**Carcinogenicity**

| Name           | Route     | Species                 | Value            |
|----------------|-----------|-------------------------|------------------|
| Benzyl Alcohol | Ingestion | Multiple animal species | Not carcinogenic |

**Reproductive Toxicity****Reproductive and/or Developmental Effects**

| Name                                       | Route      | Value  | Species                 | Test Result         | Exposure Duration    |
|--|------------|--|-------------------------|---------------------|----------------------|
| 4-Nonylphenol, branched with isomers       | Ingestion  | Some positive male reproductive data exist, but the data are not sufficient for classification | Rat                     | NOAEL 400 mg/kg/day | 28 days              |
| 4-Nonylphenol, branched with isomers       | Ingestion  | Toxic to female reproduction   | official classification | NOAEL Not available |                      |
| 4-Nonylphenol, branched with isomers       | Ingestion  | Toxic to development   | official classification | NOAEL Not available |                      |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Ingestion  | Some positive male reproductive data exist, but the data are not sufficient for classification | Rat                     | NOAEL 12 mg/kg/day  | 3 months             |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Inhalation | Some positive male reproductive data exist, but the data are not sufficient for classification | Rat                     | NOAEL .048 mg/l     | 3 months             |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Ingestion  | Some positive developmental data exist, but the data are not sufficient for classification     | Rat                     | NOAEL 45 mg/kg/day  | during gestation     |
| Benzyl Alcohol                             | Ingestion  | Not toxic to development   | Mouse                   | NOAEL 550 mg/kg/day | during organogenesis |

**Lactation**

| Name                                 | Route     | Species | Value                                      |
|--------------------------------------|-----------|---------|--|
| 4-Nonylphenol, branched with isomers | Ingestion | Rat     | Does not cause effects on or via lactation |

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

| Name                                       | Route      | Target Organ(s)                   | Value  | Species | Test Result         | Exposure Duration |
|--|------------|-----------------------------------|--|---------|---------------------|-------------------|
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL Not available |                   |
| Benzyl Alcohol                             | Inhalation | central nervous system depression | May cause drowsiness or dizziness  |         | NOAEL Not available |                   |
| Benzyl Alcohol                             | Inhalation | respiratory irritation            | Some positive data exist, but the data are not sufficient for classification |         | NOAEL Not available |                   |
| Benzyl Alcohol                             | Ingestion  | central nervous system depression | May cause drowsiness or dizziness  |         | NOAEL Not available |                   |

**Specific Target Organ Toxicity - repeated exposure**

| Name                                       | Route      | Target Organ(s)   | Value  | Species | Test Result         | Exposure Duration     |
|--|------------|---|--|---------|---------------------|-----------------------|
| 4-Nonylphenol, branched with isomers       | Ingestion  | endocrine system   hematopoietic system   liver   | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL 400 mg/kg/day | 28 days               |
| 4-Nonylphenol, branched with isomers       | Ingestion  | kidney and/or bladder   | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL 150 mg/kg/day | 90 days               |
| 4-Nonylphenol, branched with isomers       | Ingestion  | heart   bone, teeth, nails, and/or hair   immune system   muscles   nervous system   respiratory system | All data are negative  | Rat     | NOAEL 150 mg/kg/day | 90 days               |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Inhalation | hematopoietic system  | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL .012 mg/l     | 3 months              |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Inhalation | endocrine system   liver   kidney and/or bladder   respiratory system                                   | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL .048 mg/l     | 3 months              |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Inhalation | skin  | Some positive data exist, but the data are not sufficient for classification | Human   | NOAEL Not available | occupational exposure |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Ingestion  | heart   | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL 2.5 mg/kg/day | 3 months              |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Ingestion  | hematopoietic system   liver  | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL 12 mg/kg/day  | 3 months              |
| 4,4'-Methylenebis(2-methylcyclohexylamine) | Ingestion  | endocrine system   kidney and/or bladder  | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL 60 mg/kg/day  | 3 months              |
| Benzyl Alcohol                             | Ingestion  | endocrine system   muscles   kidney and/or bladder  | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL 400 mg/kg/day | 13 weeks              |
| Benzyl Alcohol                             | Ingestion  | nervous system   respiratory system   | Some positive data exist, but the data are not sufficient for classification | Mouse   | NOAEL 645 mg/kg/day | 8 days                |

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** D002 (Corrosive)

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - Yes

**This material contains a chemical which requires export notification under TSCA Section 12[b]:**

| <u>Ingredient (Category if applicable)</u>                        | <u>C.A.S. No</u> | <u>Regulation</u>   | <u>Status</u> |
|---|------------------|---|---------------|
| 4-Nonylphenol, branched with isomers (Phenol, 4-nonyl-, branched) | 84852-15-3       | Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals | Proposed      |
| 4-Nonylphenol, branched with isomers (Phenol, nonyl-)             | 84852-15-3       | Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals | Proposed      |
| 4-Nonylphenol, branched with isomers                              | 84852-15-3       | Toxic Substances Control Act (TSCA) 5 SNUR or Consent Order Chemicals | Proposed      |

**This material contains a chemical subject to a proposed EPA Significant New Use Rule (TSCA Section 5)**

| <u>Ingredient (Category if applicable)</u> | <u>C.A.S. No</u> | <u>Reference</u> |
|--|------------------|------------------|
| 4-Nonylphenol, branched with isomers       | 84852-15-3       | 79 FR 59186      |

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

**SECTION 16: Other information****NFPA Hazard Classification****Health: 2 Flammability: 1 Instability: 0 Special Hazards: None**

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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## Safety Data Sheet

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**Document Group:** 11-1418-0  
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### SECTION 1: Identification

#### 1.1. Product identifier

3M™ Scotch-Weld™ Epoxy Potting Compound/Adhesive DP270 Black, Part B

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Structural adhesive

#### 1.3. Supplier's details

**MANUFACTURER:** 3M  
**DIVISION:** Industrial Adhesives and Tapes Division  
**ADDRESS:** 3M Center, St. Paul, MN 55144-1000, USA  
**Telephone:** 1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2B.

Skin Sensitizer: Category 1.

Reproductive Toxicity: Category 1B.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Exclamation mark | Health Hazard |

##### Pictograms



**Hazard Statements**

Causes eye irritation.  
May cause an allergic skin reaction.  
May damage fertility or the unborn child.

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
Do not handle until all safety precautions have been read and understood.  
Avoid breathing dust/fume/gas/mist/vapors/spray.  
Wear protective gloves.  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

None.

**SECTION 3: Composition/information on ingredients**

| <b>Ingredient</b> | <b>C.A.S. No.</b> | <b>% by Wt</b>         |
|-------------------|-------------------|------------------------|
| Epoxy Resin       | 25068-38-6        | 90 - 99 Trade Secret * |
| Hydrocarbon Resin | 9003-53-6         | 1 - 10 Trade Secret *  |
| Carbon Black      | 1333-86-4         | <= 1 Trade Secret *    |

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye Contact:**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If Swallowed:**

Rinse mouth. If you feel unwell, get medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

## SECTION 5: Fire-fighting measures

**5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

None inherent in this product.

**Hazardous Decomposition or By-Products****Substance**

Aldehydes  
Hydrocarbons  
Carbon monoxide  
Carbon dioxide  
Ketones  
Toxic Vapor, Gas, Particulate

**Condition**

During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion  
During Combustion

**5.3. Special protective actions for fire-fighters**

No special protective actions for fire-fighters are anticipated.

## SECTION 6: Accidental release measures

**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.



## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidizing agents.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

| Ingredient   | C.A.S. No. | Agency | Limit type                      | Additional Comments          |
|--------------|------------|--------|---------------------------------|------------------------------|
| Carbon Black | 1333-86-4  | OSHA   | TWA:3.5 mg/m3                   |                              |
| Carbon Black | 1333-86-4  | ACGIH  | TWA(inhalable fraction):3 mg/m3 | A3: Confirmed animal carcin. |
| Carbon Black | 1333-86-4  | CMRG   | TWA:0.5 mg/m3                   |                              |

ACGIH : American Conference of Governmental Industrial Hygienists

AIHA : American Industrial Hygiene Association

CMRG : Chemical Manufacturer's Recommended Guidelines

OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Polymer laminate

##### Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

|  |   |
|--|---|
| <b>General Physical Form:</b>                  | Liquid  |
| <b>Odor, Color, Grade:</b>                     | black, very mild odor.  |
| <b>Odor threshold</b>                          | <i>No Data Available</i>  |
| <b>pH</b>                                      | <i>Not Applicable</i>   |
| <b>Melting point</b>                           | <i>No Data Available</i>  |
| <b>Boiling Point</b>                           | > 300 °F  |
| <b>Flash Point</b>                             | > 200 °F [ <i>Test Method:</i> Closed Cup]  |
| <b>Evaporation rate</b>                        | <i>No Data Available</i>  |
| <b>Flammability (solid, gas)</b>               | Not Applicable  |
| <b>Flammable Limits(LEL)</b>                   | <i>Not Applicable</i>   |
| <b>Flammable Limits(UEL)</b>                   | <i>Not Applicable</i>   |
| <b>Vapor Pressure</b>                          | ≤ 27 psia [ <i>@ 131 °F</i> ]   |
| <b>Vapor Density</b>                           | <i>Not Applicable</i>   |
| <b>Density</b>                                 | 1.15 g/ml   |
| <b>Specific Gravity</b>                        | 1.150 [ <i>Ref Std:</i> WATER=1]  |
| <b>Solubility in Water</b>                     | Nil   |
| <b>Solubility- non-water</b>                   | <i>No Data Available</i>  |
| <b>Partition coefficient: n-octanol/ water</b> | <i>No Data Available</i>  |
| <b>Autoignition temperature</b>                | <i>No Data Available</i>  |
| <b>Decomposition temperature</b>               | <i>No Data Available</i>  |
| <b>Viscosity</b>                               | 13,000 - 16,000 centipoise [ <i>Details:</i> CONDITIONS: ( <i>@ Room Temperature</i> )]                       |
| <b>Hazardous Air Pollutants</b>                | 0 % weight [ <i>Test Method:</i> Calculated]  |
| <b>VOC Less H2O &amp; Exempt Solvents</b>      | < 10 g/l [ <i>Test Method:</i> tested per EPA method 24] [ <i>Details:</i> when used as intended with Part A] |
| <b>VOC Less H2O &amp; Exempt Solvents</b>      | 0 % [ <i>Test Method:</i> calculated SCAQMD rule 443.1] [ <i>Details:</i> as supplied]                        |
| <b>VOC Less H2O &amp; Exempt Solvents</b>      | < 1 g/l [ <i>Test Method:</i> tested per EPA method 24] [ <i>Details:</i> when used as intended with Part A]  |

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

**10.5. Incompatible materials**

Strong acids

Strong oxidizing agents

**10.6. Hazardous decomposition products****Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects****Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

**Inhalation:**

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

**Skin Contact:**

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

**Eye Contact:**

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Additional Health Effects:****Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Carcinogenicity:**

| <b><u>Ingredient</u></b> | <b><u>CAS No.</u></b> | <b><u>Class Description</u></b> | <b><u>Regulation</u></b>                    |
|--------------------------|-----------------------|---------------------------------|---|
| Carbon Black             | 1333-86-4             | Grp. 2B: Possible human carc.   | International Agency for Research on Cancer |

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

| Name              | Route     | Species | Value   |
|-------------------|-----------|---------|---|
| Overall product   | Dermal    |         | No data available; calculated ATE > 5,000 mg/kg |
| Overall product   | Ingestion |         | No data available; calculated ATE > 5,000 mg/kg |
| Epoxy Resin       | Dermal    | Rat     | LD50 > 1,600 mg/kg                              |
| Epoxy Resin       | Ingestion | Rat     | LD50 > 1,000 mg/kg                              |
| Hydrocarbon Resin | Dermal    | Rabbit  | LD50 > 2,000 mg/kg                              |
| Hydrocarbon Resin | Ingestion | Rat     | LD50 > 5,000 mg/kg                              |
| Carbon Black      | Dermal    | Rabbit  | LD50 > 3,000 mg/kg                              |
| Carbon Black      | Ingestion | Rat     | LD50 > 8,000 mg/kg                              |

ATE = acute toxicity estimate

### Skin Corrosion/Irritation

| Name              | Species                | Value                     |
|-------------------|------------------------|---------------------------|
| Epoxy Resin       | Rabbit                 | Mild irritant             |
| Hydrocarbon Resin | Professional judgement | No significant irritation |
| Carbon Black      | Rabbit                 | No significant irritation |

### Serious Eye Damage/Irritation

| Name         | Species | Value                     |
|--------------|---------|---------------------------|
| Epoxy Resin  | Rabbit  | Moderate irritant         |
| Carbon Black | Rabbit  | No significant irritation |

### Skin Sensitization

| Name        | Species          | Value       |
|-------------|------------------|-------------|
| Epoxy Resin | Human and animal | Sensitizing |

### Respiratory Sensitization

| Name        | Species | Value  |
|-------------|---------|--|
| Epoxy Resin | Human   | Some positive data exist, but the data are not sufficient for classification |

### Germ Cell Mutagenicity

| Name              | Route    | Value  |
|-------------------|----------|--|
| Epoxy Resin       | In vivo  | Not mutagenic  |
| Epoxy Resin       | In Vitro | Some positive data exist, but the data are not sufficient for classification |
| Hydrocarbon Resin | In Vitro | Not mutagenic  |
| Carbon Black      | In Vitro | Not mutagenic  |
| Carbon Black      | In vivo  | Some positive data exist, but the data are not sufficient for classification |

### Carcinogenicity

| Name              | Route         | Species | Value  |
|-------------------|---------------|---------|--|
| Epoxy Resin       | Dermal        | Mouse   | Some positive data exist, but the data are not sufficient for classification |
| Hydrocarbon Resin | Not Specified | Rat     | Some positive data exist, but the data are not sufficient for classification |
| Carbon Black      | Dermal        | Mouse   | Not carcinogenic   |
| Carbon Black      | Ingestion     | Mouse   | Not carcinogenic   |
| Carbon Black      | Inhalation    | Rat     | Carcinogenic   |

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

| Name        | Route     | Value                            | Species | Test Result         | Exposure Duration    |
|-------------|-----------|----------------------------------|---------|---------------------|----------------------|
| Epoxy Resin | Ingestion | Not toxic to female reproduction | Rat     | NOAEL 750 mg/kg/day | 2 generation         |
| Epoxy Resin | Ingestion | Not toxic to male reproduction   | Rat     | NOAEL 750 mg/kg/day | 2 generation         |
| Epoxy Resin | Dermal    | Not toxic to development         | Rabbit  | NOAEL 300 mg/kg/day | during organogenesis |
| Epoxy Resin | Ingestion | Not toxic to development         | Rat     | NOAEL 750 mg/kg/day | 2 generation         |

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

For the component/components, either no data are currently available or the data are not sufficient for classification.

**Specific Target Organ Toxicity - repeated exposure**

| Name         | Route      | Target Organ(s)  | Value  | Species | Test Result           | Exposure Duration     |
|--------------|------------|--|--|---------|-----------------------|-----------------------|
| Epoxy Resin  | Dermal     | liver  | Some positive data exist, but the data are not sufficient for classification | Rat     | NOAEL 1,000 mg/kg/day | 2 years               |
| Epoxy Resin  | Dermal     | nervous system   | All data are negative  | Rat     | NOAEL 1,000 mg/kg/day | 13 weeks              |
| Epoxy Resin  | Ingestion  | auditory system   heart   endocrine system   hematopoietic system   liver   eyes   kidney and/or bladder | All data are negative  | Rat     | NOAEL 1,000 mg/kg/day | 28 days               |
| Carbon Black | Inhalation | pneumoconiosis   | Some positive data exist, but the data are not sufficient for classification | Human   | NOAEL Not available   | occupational exposure |

**Aspiration Hazard**

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information****Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations****13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative,

incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

**EPA Hazardous Waste Number (RCRA):** Not regulated

## **SECTION 14: Transport Information**

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## **SECTION 15: Regulatory information**

### **15.1. US Federal Regulations**

Contact 3M for more information.

#### **311/312 Hazard Categories:**

Fire Hazard - No   Pressure Hazard - No   Reactivity Hazard - No   Immediate Hazard - Yes   Delayed Hazard - Yes

### **15.2. State Regulations**

Contact 3M for more information.

### **15.3. Chemical Inventories**

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### **15.4. International Regulations**

Contact 3M for more information.

**This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.**

## **SECTION 16: Other information**

### **NFPA Hazard Classification**

**Health:** 2 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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