Replacement Parts Included:

- Heating Elements: 2PCS
- Heating Element Fuse

Parts:
- Sealing Press Plate
- Sealing Light
- Transformer
- Timer Setting Knob
- Fuse Holder
- Power Switch
- Pressing Lip
- Pressing Plate for Refractory Cloth
- Working Plate
- Fixed Bracket
- Operating Board
- Adjustable Tension Rod
- Power Supply Cord
- Standing Tube
- Foot Pedal
- Pedal Base
- Sealer Body
1. Insert Standing Tube into Pedal Base and connect with short screw. (See Figure 1)

2. With four long screws, connect Body to Standing Tube. (See Figure 2)

3. Attach Tension Rod to Puller located under Base. Attach to Foot Pedal. (See Figure 3)

4. Connect Working Plate Fixed Bracket to Body. (See Figure 4)

5. Attach Operating Board to Bracket using two screws. (See Figure 4)

NOTE: When attaching Working Plate Bracket, leave enough space between Body and top of screws so Operating Board can be attached easily.
OPERATING INSTRUCTIONS

1. Plug in the sealer. Set the power switch to "on".
2. Adjust the timer to the minimum setting necessary for poly bag thickness.
3. Insert poly bag between pressing lips. Press the foot pedal to begin sealing. (See Figure 5)
4. When the light turns off, sealing is complete. Wait 1 to 2 seconds to allow the seal to cool, then release the foot pedal.

   NOTE: The sealing time is automatically controlled by the timer.

   You can leave the unit plugged in and turned on between seals. Power is only used during sealing.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>H-86</th>
<th>H-87</th>
<th>H-89</th>
</tr>
</thead>
<tbody>
<tr>
<td>Impulse Power</td>
<td>520 W</td>
<td>380 W</td>
<td>454 W</td>
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<tr>
<td>Seal Width</td>
<td>2 mm</td>
<td>2 mm</td>
<td>2 mm</td>
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<tr>
<td>Max. Seal Length</td>
<td>24&quot;/600 mm</td>
<td>12&quot;/300 mm</td>
<td>18&quot;/450 mm</td>
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<tr>
<td>Max. Seal Thickness</td>
<td>16 Mil</td>
<td>16 Mil</td>
<td>16 Mil</td>
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<tr>
<td>Heat Time</td>
<td>~0.2–1.7 sec.</td>
<td>~0.2–1.7 sec.</td>
<td>~0.2–1.7 sec.</td>
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<tr>
<td>Weight</td>
<td>75 lbs.</td>
<td>51 lbs.</td>
<td>62 lbs.</td>
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<tr>
<td>Dimensions</td>
<td>27.75 x 15.75 x 35.5&quot;</td>
<td>15 x 13.75 x 35.5&quot;</td>
<td>21.25 x 15 x 35.5&quot;</td>
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REPLACEMENT PARTS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>H-86</th>
<th>H-87</th>
<th>H-89</th>
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<tbody>
<tr>
<td>REPAIR KIT</td>
<td>H-204</td>
<td>H-173</td>
<td>H-174</td>
</tr>
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</table>

REPLACING TEFLOn ROLL

1. Turn off power and unplug sealer.
2. Remove pressing plate and loosen teflon clips. (See Figure 6)
3. Cut off a new section of teflon tape. Replace pressing plate and tape.

4. Adjust teflon screw to tighten teflon roll. (See Figure 7)
5. Tighten teflon clips.

REPLACING HEATING ELEMENT

1. Turn off power and unplug sealer. Release teflon clips.
2. Remove screws to release heating element.
3. Remove old heating element and replace with the new one.
4. Reattach and tighten the teflon tape.
• Always keep the sealing platform clean. Remove any residue (typically overheated plastic) from the teflon barrier tape.

• Clean the sealing platform with a dry cloth. Do not use water or solvents.

• A short circuit will occur if the bottom teflon tape strip wears out. Each time you replace the heating element or the top teflon tape, check the bottom teflon tape for wear or damage.

• Only use Uline replacement parts.

• A worn rubber pressure pad (under the handle) will influence the quality of the seal. The rubber pad should be periodically checked for uneven wear.

• Information regarding potential risks of fire, electric shock, or injury to persons that are capable of occurring due to use of the product. The instructions shall caution the user to place the product and connected cord so that it is not likely that the product will be overturned.

• Information regarding the potential risks of electric shock due to overfilling, the replacement of a lamp, or cleaning the product without disconnecting the power-supply cord.

• Instructions regarding the cleaning of the product, including any necessity for disassembly and reassembly.

• Close supervision is required when this product is used near children.