



H-164, H-191, H-294
 H-307, H-495, H-471
 H-964, H-1042, H-1253

SERVICE KIT FOR IMPULSE SEALER

1-800-295-5510

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TAPE AND HEATING ELEMENT REPLACEMENT INSTRUCTIONS



CAUTION! Unplug sealer from socket before proceeding.

1. Remove screws along with the cover plates (A) and top teflon cover (B). Remove element (C) from terminal posts. (See Figure 1)
2. If bottom adhesive teflon tape (D) is worn, burned or ripped, it needs to be changed. Teflon tape keeps the element insulated from the sealer housing to ensure proper sealer operation. If this tape is not worn, go to step 5. (See Figure 1)
3. After removal of metal cover plates, teflon tapes and element, clean sealing surface (E) with cleaner, adhesive remover is recommended, until free of glue and debris. (See Figure 2)
4. Peel off backing of adhesive teflon tape. Apply evenly onto sealer. Excess tape should extend all the way to the terminal posts (F). If the element touches any metal, the sealer will short out. (See Figure 2)
5. Attach new heating element.
6. Reassemble in reverse of step 1. Teflon cover must be flush against the sealer before replacing cover plates.

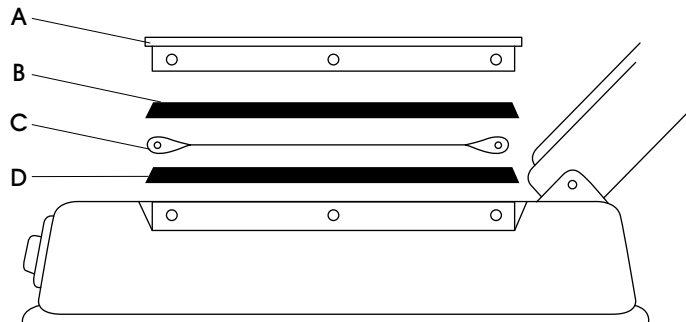


Figure 1

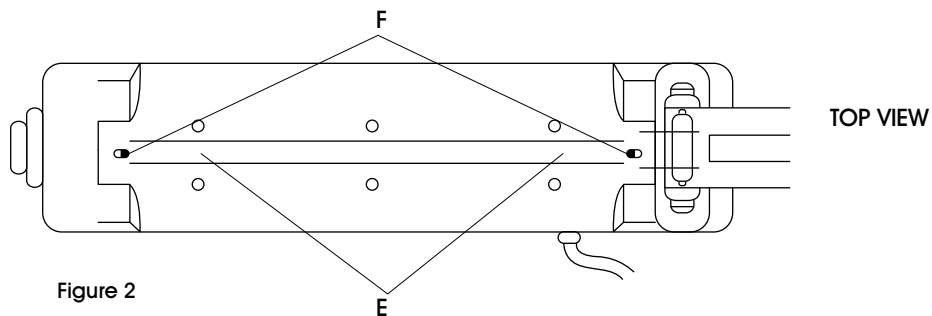


Figure 2



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