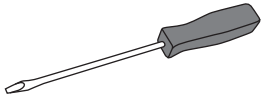
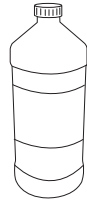


**TOOLS/SUPPLIES NEEDED**



Flat Head Screwdriver



Rubbing Alcohol

**TAPE & NICHROME WIRE REPLACEMENT INSTRUCTIONS**

1. Remove worn silicone rubber pad from metal channel.
2. Place new silicone rubber pad (A) inside metal channel (B). (See Figure 1)

 **NOTE:** Trim to fit.

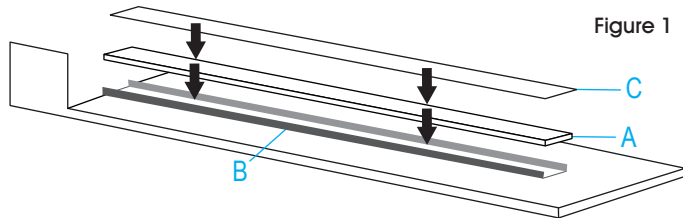


Figure 1

3. Clean new silicone rubber pad with rubbing alcohol and a clean cloth.
4. Apply Teflon tape (C) to top of silicone rubber pad (A). (See Figure 1)
5. Remove worn tape from flexboard (D) on bottom of sealing arm. (See Figure 2)

SHRINK WRAP SYSTEM ARM

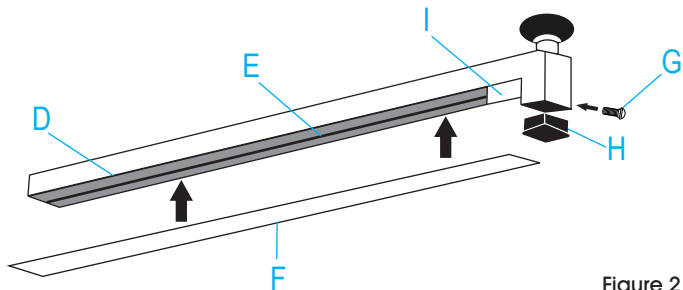


Figure 2

6. If there is a yellow or brown film residue built up on the flexboard, it will need to be scraped off before applying the new Teflon tape.



**CAUTION!** Unplug shrink wrap system before replacing nichrome wire.

7. Locate and remove black plastic screw (G) on right side, under the handle of the sealing arm. Remove black plastic end cap (H). Remove white plastic insulator sleeve (I). (See figure 2)
8. Locate the access hole on the bottom of the base. Hold down the sealing arm and loosen the screw visible through the access hole.



**CAUTION!** Do not remove the screw.

9. Locate bolt, nuts and spring (insulator assembly). Remove insulator assembly from arm slot by pulling downwards.
10. Remove the first nut on the bolt that runs through the insulator to release the upper end of the sealing wire.
11. Remove the nichrome sealing wire (E). Hook the new wire under screw and tighten. Ensure new wire is properly aligned.
12. Re-attach wire to bolt on front of sealing arm and replace the nut.
13. Make sure terminal is clamped tightly between the two nuts. Adjust if necessary.
14. Slide insulator assembly back in place with flat side of insulator facing arm.
15. Replace end cap (H) and tighten screw (G).
16. Clean flexboard (D) with rubbing alcohol. Apply light brown Teflon tape (F) to flexboard, make sure it is properly adhered. (See Figure 2)