

# ULINE H-1246

## 24" IMPULSE POLY BAG SEALER

1-800-295-5510  
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### HEATING ELEMENT REPLACEMENT

1. Unplug unit and remove all 3 green plastic caps from both ends of the sealer.
2. Loosen one side plate and peel back upper Teflon® cloth.
3. To remove old element wire, hold nut (on hinge end of the sealer) with pliers while turning with a Phillips head screwdriver. Then release element from post on the opposite end.
4. Remove the lower Teflon® tape strip that was under the element. Peel off backing from new strip and adhere it to the sealing arm.
5. Attach new element on hinge end of sealing arm. Insert screw through element eyelet and screw into place.
6. Remove post with washer and spring from end of the sealing arm (under the handle knob).
7. Slide spring onto post. Place washer on post and push washer and spring past open slit.
8. Attach other end of the new heating element to the open slit on the post.
9. Push the washer against the spring so both fit back inside the sealing arm. (See Figure 2)
10. Replace upper Teflon® cloth over the element. Tighten side plate.
11. Replace all 3 green end caps. Attach power cord.

Figure 1

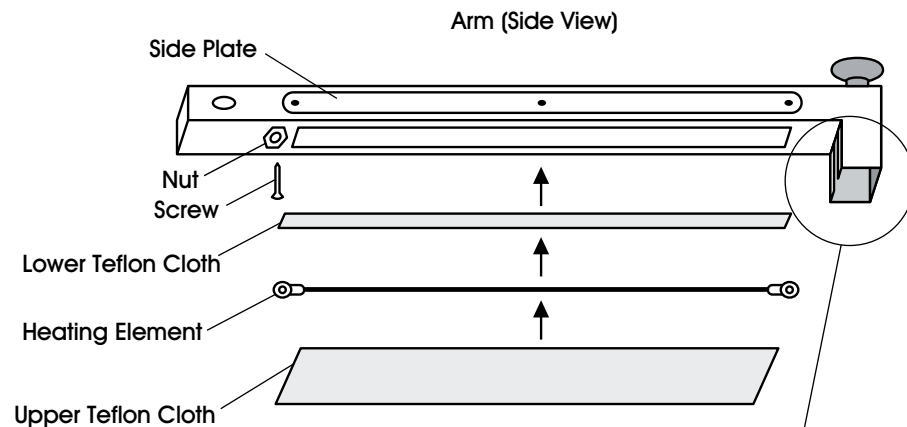


Figure 1a

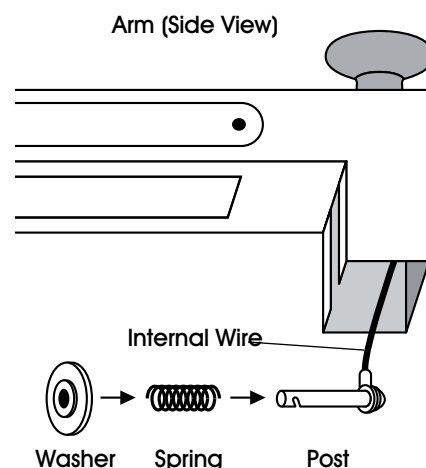


Figure 2

