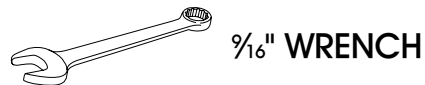


**CONTENTS**

REF.	QTY.	DESCRIPTION
1	4	CASTER
2	16	NUT
3	16	LOCK WASHER
4	16	WASHER
5	16	BOLT
6	1	DRUM DOLLY FRAME

**TOOLS NEEDED**



**ASSEMBLY INSTRUCTIONS**

**INSTALL CASTERS**

1. Turn Drum Dolly frame upside down.
2. Align caster with bolt holes. Insert bolt, washer, lock washer and attach with nut. (See Figure 1)
3. Tighten nuts with a  $\frac{3}{16}$ " Wrench.
4. Repeat for remaining casters.

