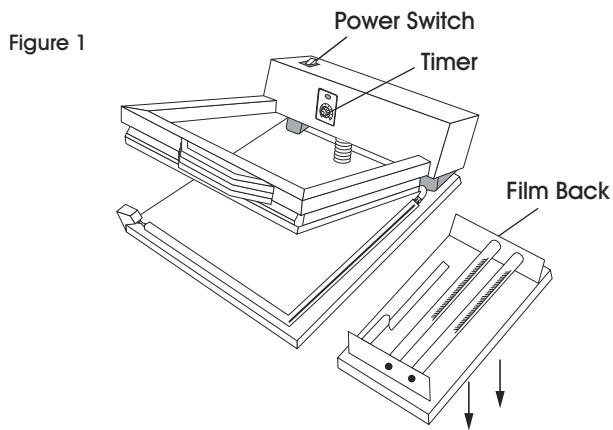
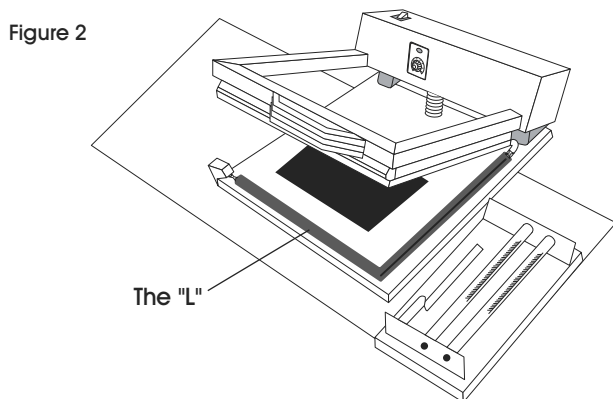


OPERATION

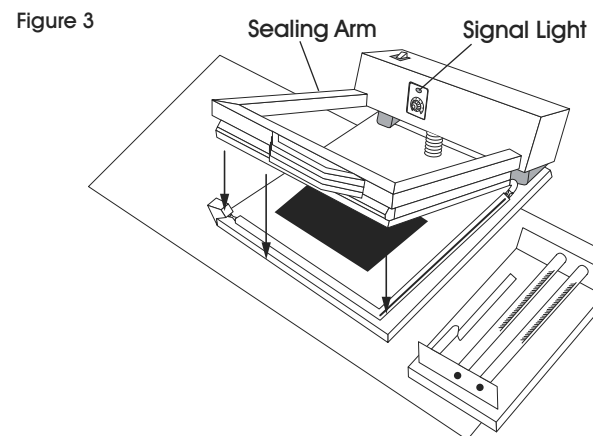
1. Set the power switch to the "ON" position. (See Figure 1)
2. Set the timer according to the thickness of the shrink film. Adjust film back lower to seal two sides of folded PVC. (See Figure 1)



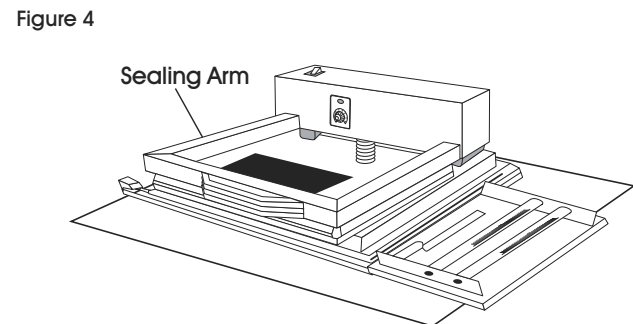
3. Place the object inside folded PVC. Make sure excess film overlaps the lower part of the "L". (See Figure 2)



4. Lower sealing arm and seal. Hold down until signal light turns off. (See Figure 3)



5. With the sealing arm down (See Figure 4) and a slight tug, remove sealed package from inside of sealer.



6. Use optional heat gun to evenly shrink film (AIE-HGI heat gun).

OPERATION CONTINUED

SPECIFICATIONS

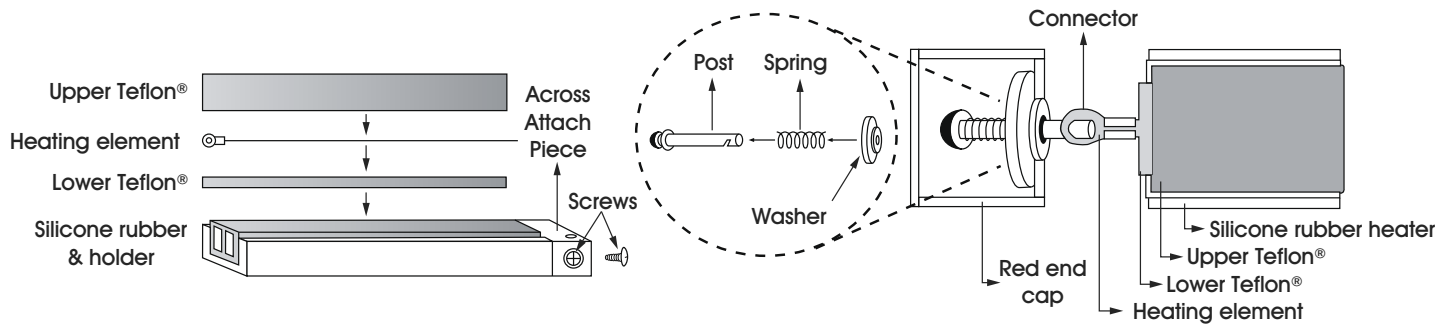
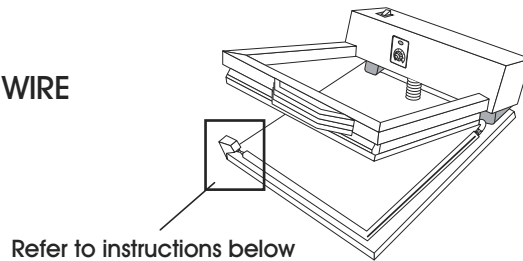
Model	AIE – 1313L
Max Seal Length	13" x 13"
Max Seal Thickness	100 ga Shrink Film
Max Circum	26"
Voltage	115V
Watts	500W
Weight	18 lbs
Dimensions	20" x 15" x 11"

HELPFUL INFORMATION

1. Always keep the sealing platform clean. Particular care should be taken to remove any residue from the Teflon® tape.
2. Do not clean the sealing platform with anything wet while sealing machine is plugged into outlet.
3. When replacing the heating element, always check the condition of the lower Teflon® tape. It is important to replace the element wire with the one designed for this machine. Using different wires can damage the transformer.
4. Occasionally check the condition of the upper silicon rubber pads for wear or burns. A poor silicon rubber pad will affect the quality of the seal.

CHANGING PARTS

REPLACING HEATING ELEMENT WIRE



REMOVE PLUG FROM OUTLET BEFORE INSTALLATION

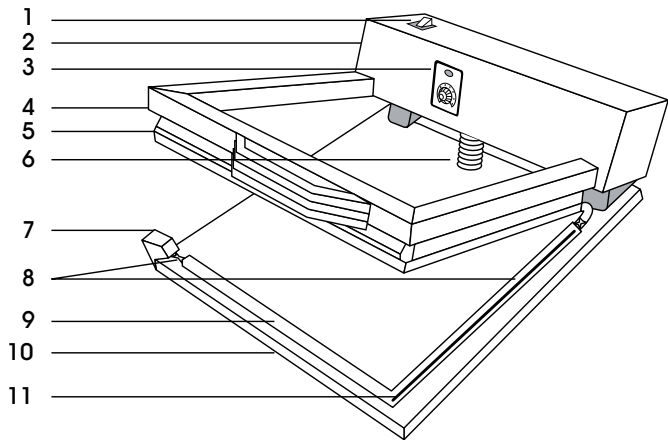


1. Peel off adhesive backing of lower Teflon® strip and attach each strip to a silicon rubber pad on upper sealing arm.
2. Connect the element post to the power wire. Insert spring through post. Place washer through the post and put it against the spring so that both fit inside the red end cap of the sealing attachment [see diagram]. Take the end of the heating element furnished with a round connector and hook it to the opening on the post.
3. Take the opposite side of the heating element that does not have the connector and wind it around the screw at the opposite end of the sealing area and tighten. Repeat this same procedure on the other sealing area.
4. Remove the adhesive backing of upper Teflon® and place over the elements.

TROUBLESHOOTING

OPERATING ISSUE	RECOMMENDATIONS
Sealer is not sealing	<p>Check if the power switch is turned ON.</p> <p>Check if the fuse is blown.</p>
Sealer is not sealing	<p>If the lamp indicator light is functioning:</p> <ul style="list-style-type: none"> • The timer might be faulty. • The element (heating wire) is broken. <p>If the lamp indicator is not functioning:</p> <ul style="list-style-type: none"> • Check if the power switch is on. • Check if the fuse is blown.
The cut-off is not complete.	Check if the upper silicone rubber and the sealing element are parallel with each other.

PARTS LIST



PART NO.	DESCRIPTION
1	POWER SWITCH
2	ENCLOSURE
3	TIMER
4	PLATEN ARM
5	SILICONE RUBBER
6	MOVING SPRING
7	RED END CAP
8	HEATING ELEMENT
9	UPPER TEFLON STRIP
10	BASE PLATE
11	LOWER TEFLON TAPE

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