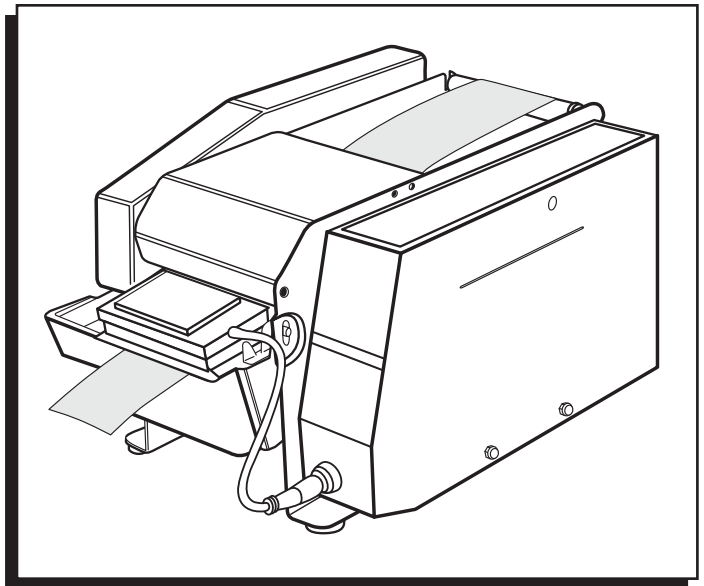


ULINE H-1036
ELECTRONIC KRAFT
TAPE DISPENSER

1-800-295-5510
uline.com



IMPORTANT!

Read this manual thoroughly and familiarize yourself with **ALL** controls and operating features. Keep this manual for future reference and maintenance.

Unpacking: Check the machine for damage. If damage is found, return to Uline.

TECHNICAL DATA

Dimensions of machine: 17³/₄ x 11¹/₂ x 9³/₄"
Weight of machine: 26¹/₂ lbs.
Voltage and frequency: see machine label
Control circuit in DC 115 Volts
Electrical power: 100W
Dispensing velocity: 2.5 ft. or 30" / sec.
Length: min. 4" / max. 46"
Sound measured in a room:
less than 70 dB (A)

TAPE

Types of gummed tape: All

PAPER FEATURES

Width: min. ³/₄" / max. 4"
Maximum roll diameter: 7³/₄" ; with device
for bigger rolls (supplied on request) 11³/₄"

GENERAL INFORMATION



CAUTION! Only trained personnel should be allowed to operate or service this machine.



WARNING! Burn Danger – Switch off power, unplug the dispenser and allow the top heater to cool down before performing any cleaning, maintenance or repair.

Follow all safety and operating instructions contained in this manual. Check state and local safety and electrical codes.



NOTE: Tape dispenser is for use with gummed tape **ONLY**. Uline accepts no responsibility for damage due to improper use.

Check Voltage – Verify that machine voltage and power supply voltage are the same before plugging in the dispenser.

Keep the machine clean, dry and in good operating condition. **DO NOT** place or operate machine in damp or humid environments.

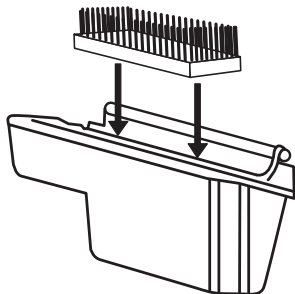
SET-UP INSTRUCTIONS

INSTALL WATER RESERVOIR

Before using the dispenser: Wash the moistening brush with soap and water. Rinse thoroughly.

1. Insert the brush in the water reservoir. (See Figure 1)

Figure 1



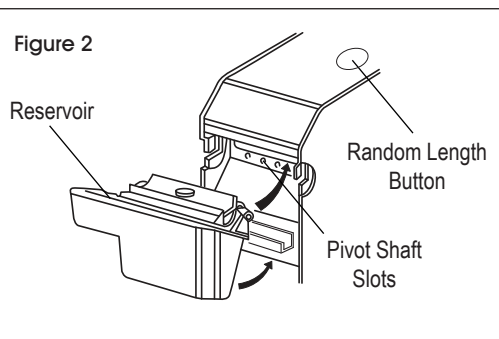
2. Switch power on.



NOTE: Make sure top heater is switched OFF and no tape is loaded.

3. While holding down the green Random Length button, take the reservoir in your left hand and insert the pivot shaft into the slots on sides of dispenser. Move shaft up to the top of the slots. (See Figure 2)

Figure 2

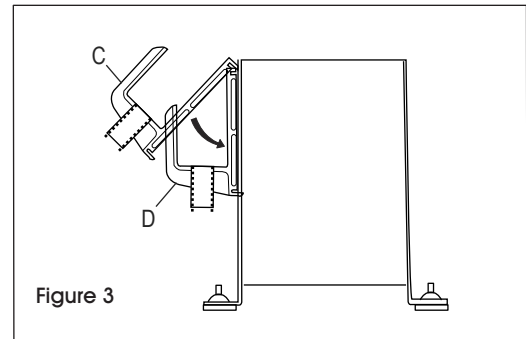


4. Slide reservoir down so bottom fits over tab on dispenser.
5. Release the green button.

INSTALL BRACKETS FOR WATER BOTTLE

1. Mount the bottle brackets on left side of machine, inserting first the upper tooth in top slot (C) then the lower one until it locks (D). (See Figure 3)

Figure 3

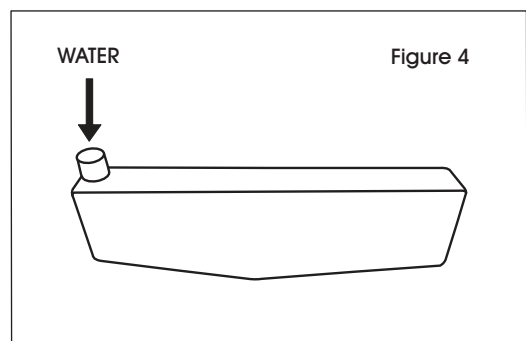


FILL WATER BOTTLE

1. Remove bottle from brackets and turn over so filler opening faces up. (See Figure 4)


WATER

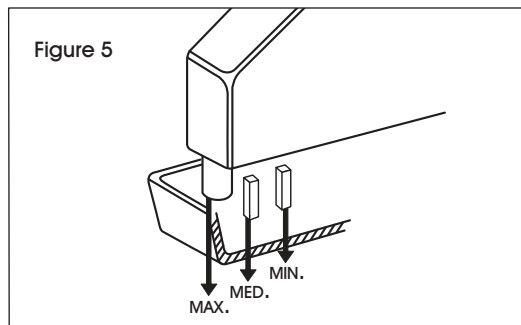
Figure 4




SET-UP INSTRUCTIONS CONTINUED

FILL WATER BOTTLE CONTINUED

-  **NOTE:** If bottle is not empty, cover the filler opening to prevent spills.
2. Fill bottle with clean water. Cover the filler opening to prevent spilling, turn bottle over and place filler opening over desired water level peg in the water reservoir. (See Figure 5)

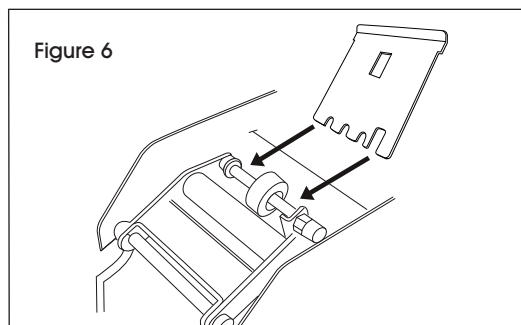


-  **NOTE:** Adjust reservoir level: To maintain the optimum moisture level for the type of tape you are using, place the water bottle filler opening over one of the three water level pegs in the water reservoir.

INSTALL UPPER PLATE GUIDE

With top cover open, slide the upper paper guide under the white wheel.

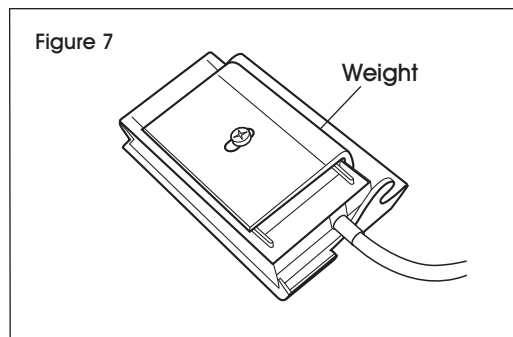
-  **NOTE:** Flange should face up and toward tape compartment. (See Figure 6)



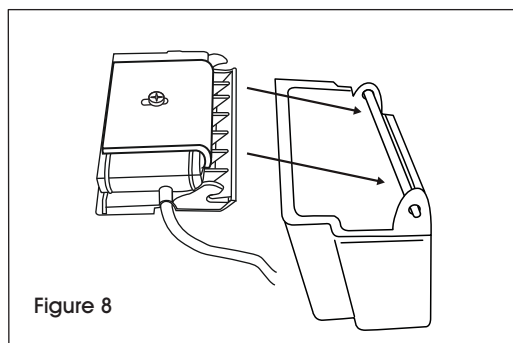
INSTALL TOP HEATER

1. For lighter paper tapes (60/70 grade), remove the weight on the top heater. For heavier paper tapes (70+ grade), adjust screw and reposition the weight so the bent part fits over the front of the top heater. (See Figure 7)

-  **NOTE:** Paper jams often result from the weight not being removed.

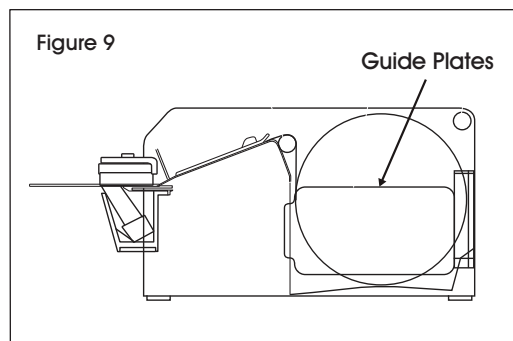


2. Take the top heater/weight assembly and slide the notches over the pivot shaft on the water reservoir. (See Figure 8)



LOAD TAPE ROLL

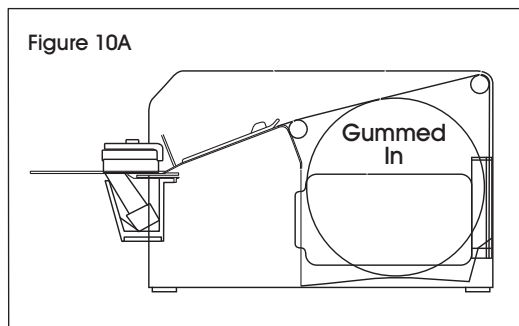
1. Adjust roll guide plates to fit tape width. (See Figure 9)



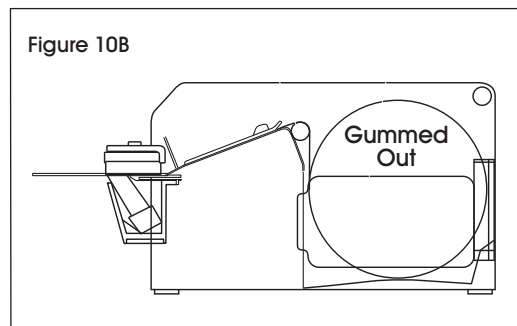
SET-UP INSTRUCTIONS CONTINUED

LOAD TAPE ROLL CONTINUED

2. Reposition the roller for gummed in or gummed out tapes.



3. Insert tape roll between guide plates and over roller so tape is positioned gummed side down. Feed the tape under the upper paper guide and white wheel. (See Figures 10A & 10B)



OPERATION

With machine switched on, tape loaded and water in reservoir:

1. For preset lengths of tape: Press the numbered key that corresponds to the desired length.
2. Add 2" to preset lengths. For example, to make a 10" length of tape: First, push the +2 key (light comes on), then push the '8' key. Dispenser makes a 10" length of tape. Push the +2 key again to turn off this feature.
3. For custom tape lengths: Press and hold the green "Random Length" key until the desired length is dispensed.

PROGRAMMING TWO LENGTHS OF TAPE

You can program the dispenser to memorize one or two different tape lengths with the Short Length and Long Length keys.



NOTE: Programmed keys must be reset each time the dispenser is switched on.

1. Set Short Length: While holding down the Short Length key, press the number key that corresponds to the shorter length desired. Release both keys to set the short length.
2. Set Long Length (second length): while holding down the Long Length key, press the number key that corresponds to the longer length desired. Release both keys to set the long length.

3. Use the Short Length key to dispense your shorter length and the Long Length key to dispense the longer length.
4. Slide the color-coded sliding indicators next to the number keys to mark your two chosen lengths.

PROGRAMMING INTERMEDIATE LENGTHS OF TAPE

Use this procedure to dispense intermediate lengths of tape (example, 18" or 22" lengths)

1. Press the +2 key (indicator light is on.) This adds 2" to any preset number key you choose.
2. Follow Steps 1-4 in "Programming Two Lengths of Tape."

USING THE TOP HEATER

Use the top heater in cold conditions or with particular types of paper tape. Heats up within 3 minutes.

1. Switch heater ON. Press the thermometer icon key (light comes on).
2. Switch heater OFF. Press the thermometer icon key (light goes out).

WHEN DISPENSER IS NOT IN USE

Always switch power off and unplug dispenser.

MAINTENANCE AND CARE



CAUTION! Only trained personnel should be allowed to operate or service this machine.



WARNING! Burn Danger – Switch off power, unplug the dispenser and allow the top heater to cool down before performing any cleaning, maintenance or repair.

WEEKLY MAINTENANCE

1. Wash the moistening brush with soap and warm water. Rinse thoroughly with water.
2. Clean the dispenser using compressed air (NEVER WATER) to clean off dust and dirt.

MONTHLY MAINTENANCE

1. Lubricate the cutting blades with a drop of oil.
2. Clean the rubber tape advance wheel with water. DO NOT grease or oil the wheel. Access the wheel by removing the upper paper guide.
3. Clean the water reservoir with soap and water. Rinse thoroughly.
4. Clean only the outside of the heater (close to the brush) with a cloth dipped in decalcifying product.
5. To remove bigger deposits, use a very fine abrasive cloth or thin blade– Do not scratch or damage the surface.
6. Replace the heater if deposits cannot be removed or after 3,500 hours of use.

HEATER CLEANING

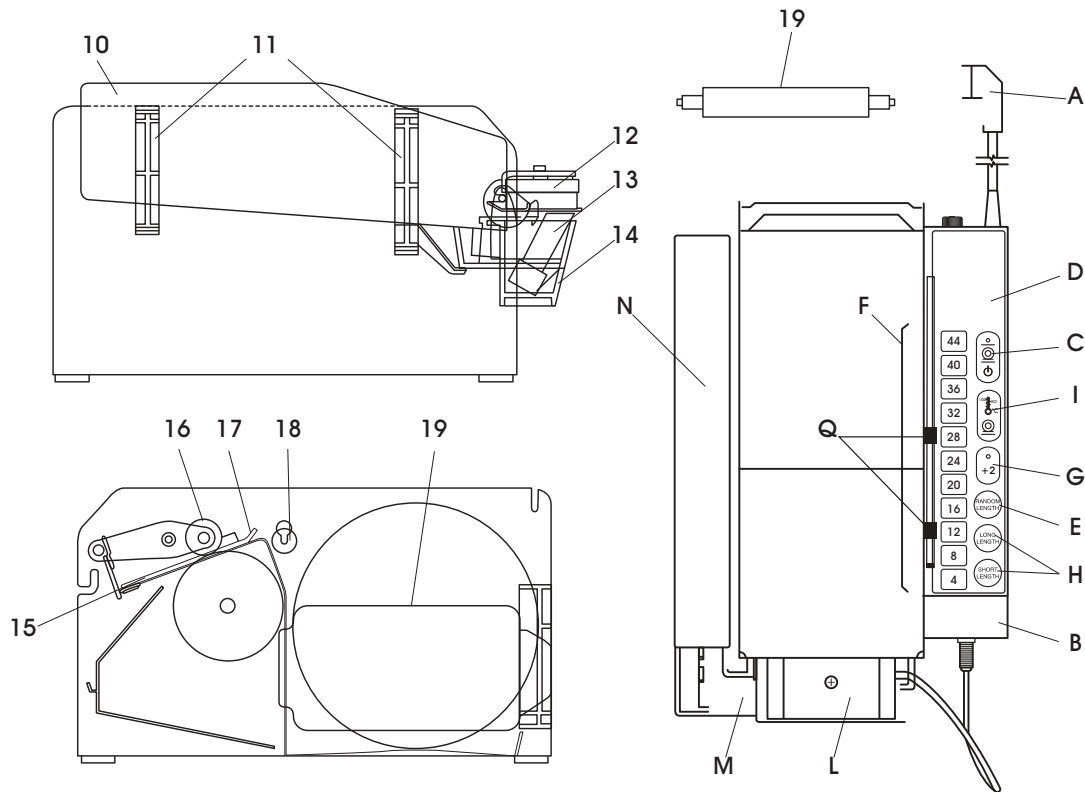


WARNING! Burn Danger - Switch off power, unplug the dispenser and allow the top heater to cool down before attempting to clean the heater.



CAUTION! NEVER use water or liquid to clean the top heater.

REFERENCE



KEY	DESCRIPTION
A	Power Cord
B	Side Cover
C	Power
D	Control Panel
E	Green Key 'Random Length' – Dispenses tape
F	Keys for 11 presets of tape length
G	+2 (inches) key – presets length by 2"
H	'Short Length' – Sets one length of tape shorter 'Long Length' – Sets one length of tape longer than the first one
I	Top Heater Switch
L	Top Heater
M	Water Reservoir
N	Water Bottle
Q	Colored Indicators
10	Water Reservoir
11	Bottle Holder
12	Top Heater 24V
13	Brush
14	Complete water tank without Top Heater and without brush
15	Knives (2)
16	Rolls (2)
17	Upper Paper Plate
18	20mm Diam. Roll
19	Roll Guide Plate